## DATA SHEET



Tank Pump

part \#: 99-05-860

## The Tank Pump Re-Invented

Our engineers have redesigned the tank pump from the inside-out, making the Si-83 more durable, compact, and powerful than any other tank pump in its class, all while redefining just how easy tank pump installation and maintenance can be in the field. The $\mathrm{Si}-83$ even comes with a customized Smartphone App that makes installation both simple and intuitive.

The $\mathrm{Si}-83$ is constructed from rugged materials and components for exceptional durability and reliability. And its unmatched versatility means that the Si-83 tank pump from Sauermann primarily dedicated to air conditioning and refrigeration applications is equally proficient for heating applications.

## Benefits

## Very High Performances

- 700 I/h max flow rate
- Max. pressure: 5.7 m
- 2-Liter tank capacity


## Quicker \& Easier Installation in any place

- Designed for intuitive installation
- Can be floor-mounted, wall-mounted, or suspended from the ceiling
- 6 inlet options for unmatched versatility $\varnothing 30 \mathrm{~mm}$ : 4 on top, 1 on either side for low condensate entry
- Rod mounting system makes levelling easy
- Can be easily installed whatever the lay out of the premises thanks to its very compact profile: 129 mm in height
- Customized Smartphone App (available for both iOS and Android devices)



## Quicker \& Easier Maintenance

- No need remove pump from installation to clean
- Removable anti-return valve
- Replacement to Si-1801, Si-1805 \& Si-82
- Maintenance function in the Smartphone App (available for both iOS and Android devices)


## Exceptional Durability and Reliability

- Float design resistant to fouling
- Stainless steel motor shaft
- Tolerates both high-temperature and acidic condensates ( $\mathrm{pH}>2.5$ ) produced by gascondensing boilers


## Kit content

- One-piece centrifugal pump with 2 I tank
- Integrated barb end check valve, $\varnothing$ ext. 10 mm
- 1.8 m power cord, plug
- Built-in safety switch, 1 m wires, stripped wires: NC (SI83CE04UN23), NC/NO (SI83CE74UN23)
- 2 screws, 2 plugs
- Straight connector with tube and ziptie for $\varnothing 6 \mathrm{~mm}$ int. tubes


## Technical specifications

| Max flow rate (l/h) | 700 I/h |
| :---: | :---: |
| Tank capacity | 21 |
| Mains supply | $230 \mathrm{~V} \sim 50 \mathrm{~Hz}-115 \mathrm{~W}-1.4 \mathrm{~A}$ |
| Max discharge head | $5.4 \mathrm{~m}(65 \mathrm{l} / \mathrm{h})$ |
| Max pressure (flow rate 0) | 5.7 m |
| Max condensate temperature | $55^{\circ} \mathrm{C}, 80^{\circ} \mathrm{C}$ short peaks 10 minutes |
| Max condensate acidity | pH > 2.5 (Gas condensing boilers) |
| Pump Weight (with packaging) | 1.83 kg |
| Box dimensions | L $315 \mathrm{~mm} \times \mathrm{W} 151 \mathrm{~mm} \times \mathrm{H} 175 \mathrm{~mm}$ |
| Masterpack | L $780 \mathrm{~mm} \times \mathrm{W} 332 \mathrm{~mm} \times \mathrm{H} 203 \mathrm{~mm}$ |
| Pallet quantity | 105 pieces (EUR size) |
| Safety switch | SI83CE04UN23: NC: 5 A resistive 250 V SI83CE74UN23: NC/NO: 5 A resistive 250 V |
| Thermal protection (overheating) | Yes: $120^{\circ} \mathrm{C}$ (auto reset) |
| Operating conditions | 7\% non continuous |
| Class | 1 |
| IP index | IP44 |
| Safety standard | CE |
| RoHS directive | Compliant |
| WEEE directive | Compliant |

## Applications

- Column air conditioning units
- Multi cassettes
- Ducted units
- High-efficiency gas furnaces
- Refrigerating display cabinets
- Evaporators
- Gas-condensing boilers


## Accessories

| Name |
| :--- |
| Clear PVC tubing $\varnothing$ int. 10 mm, <br> 25 m roll |
| Non-Return Check valve for $\varnothing$ ext. <br> 10 mm tubes |
| 3 size multi adaptor to be used for <br> $\varnothing 15 / 17-20-24 / 25-32-40 \mathrm{~mm}$ <br> tubes |
| ACCO0915 (braided) |

DImensions


## Actual flow rates (l/h)

Total tube length using $\varnothing$ int. 10 mm

| Discharge head | 5 m | 10 m | 20 m | 30 m |
| :--- | :---: | :---: | :---: | :---: |
| 1 m | 372 | 324 | 243 | 186 |
| 2 m | 314 | 275 | 203 | 180 |
| 3 m | 270 | 227 | 162 | 120 |
| 4 m | 190 | 144 | 96 | 84 |
| 5 m | 112 | 22 | 8 | - |

